

Technical specifications



		FOMEX 30	FOMEX 30 3D
Machine			
Architecture		Standard open tool room type	Standard open tool room type
Dimensions (H)	mm	1600 x 1770 x 2370	1600 x 1770 x 2000
	mm	200 (H) x 150 (W) x 170 (D)	160 (H) x 150 (W) x 170 (D)
Total weight (without platform)	kg/Net	1750 (FOMEX)	1600 (FOMEX)
Floor load (H)	mm/ton	1500 x 1770 (100 H) x 160 (D)	1500 x 1770 (100 H) x 160 (D)
A & B Axes			
A & B travel (H)	mm	600 x 200 x 200	600 x 200 x 200
	mm	110 (H) x 100 (W) x 100 (D)	110 (H) x 100 (W) x 100 (D)
A & B axis speed	mm/min (Max)	2700 (Z)	2700 (Z)
Z axis speed	mm/min (Max)	2700 (Z)	2700 (Z)
Positioning resolution A & B	µm/step	0.1 µm	0.1 µm
Work area			
Work table size (H)	mm	1000 x 600 x 100	1000 x 600 x 100
	mm	270 (H) x 270 (W) x 100 (D)	270 (H) x 270 (W) x 100 (D)
Work table size (H)	mm/ton	600 x 600 (100 H) x 100 (D)	600 x 600 (100 H) x 100 (D)
Standard load for clamping device	mm/ton	400 (100 H)	400 (100 H)
Max. offset distance between table and head	mm/ton	170 (100 H) x 100 (D)	170 (100 H) x 100 (D)
Workpiece and platform			
Max. workpiece weight	kg/Net	50 (100)	50 (100)
Max. workpiece weight	kg/Net	100 (100)	100 (100)
Max. workpiece dimensions (H)	mm	600 x 600 x 100	600 x 600 x 100
	mm	270 (H) x 270 (W) x 100 (D)	270 (H) x 270 (W) x 100 (D)
Max. load	mm/ton	100 x 100 (100 H) x 100 (D)	100 x 100 (100 H) x 100 (D)
Capacity and			
Capacity	kg/Net	270 (100)	270 (100)
Number of tool elements per type		2 (100) cartridges of 10 (10 H)	2 (100) cartridges of 10 (10 H)
Accessories			
Accessory type		1000	1000
Max. machining speed (mm/min)	mm/min	2700 (Z)	2700 (Z)
Max. surface finish	µm/10 µm	0.1 µm	0.1 µm

(100 H) = 100 mm (H) = 100 mm

		FOMEX 30	FOMEX 30
Electrical supply			
Electrical voltage		230 V 50 Hz or 230V, 50 Hz or 230V 60 Hz (optional)	
Control unit			
Operating system		Windows	
Data input		17" (100) screen, optional touch screen	
User interface		10" (100) screen	
Display currency		Euro/USD	
Machine			
Linear Travel (mm/min)		Up to 2700 (mm/min)	Up to 2700 (mm/min)
Speed (mm/min)		Optional	Optional
3D graphics and image module for reduction of idle time		Standard	Standard
Standard 3-Axis			
Max. workpiece weight on standard table	kg/Net	20 (100)	20 (100)
Maximum speed	mm/min	2700	2700
Max. travel	mm/min	2700 (100)	2700 (100)
3D			
Max. workpiece weight	kg/Net	10 (100)	10 (100)
Max. loading capacity on the magazine	kg/Net	10 (100)	10 (100)
Max. magazine length	mm/Net	100 (100)	100 (100)
Max. circular electrode dimensions	mm/Net	100 (100)	100 (100)
Max. rectangular electrode dimensions	mm/Net	100 x 100 (100 H) x 100 (D)	100 x 100 (100 H) x 100 (D)
Max. height of the part	mm/Net	270 (100)	270 (100)
Max. height of the part	mm/Net	270 (100)	270 (100)
With max. electrode length			

* 1000

Gf Agiecharmilles Edm Sink Manual

Anthony S. Fauci



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Table of Contents Gf Agiecharmilles Edm Sink Manual

1. Understanding the eBook Gf Agiecharmilles Edm Sink Manual
 - The Rise of Digital Reading Gf Agiecharmilles Edm Sink Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Gf Agiecharmilles Edm Sink Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Gf Agiecharmilles Edm Sink Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Gf Agiecharmilles Edm Sink Manual

- Personalized Recommendations
- Gf Agiecharmilles Edm Sink Manual User Reviews and Ratings
- Gf Agiecharmilles Edm Sink Manual and Bestseller Lists
- 5. Accessing Gf Agiecharmilles Edm Sink Manual Free and Paid eBooks
 - Gf Agiecharmilles Edm Sink Manual Public Domain eBooks
 - Gf Agiecharmilles Edm Sink Manual eBook Subscription Services
 - Gf Agiecharmilles Edm Sink Manual Budget-Friendly Options
- 6. Navigating Gf Agiecharmilles Edm Sink Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Gf Agiecharmilles Edm Sink Manual Compatibility with Devices
 - Gf Agiecharmilles Edm Sink Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Gf Agiecharmilles Edm Sink Manual
 - Highlighting and Note-Taking Gf Agiecharmilles Edm Sink Manual
 - Interactive Elements Gf Agiecharmilles Edm Sink Manual
- 8. Staying Engaged with Gf Agiecharmilles Edm Sink Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Gf Agiecharmilles Edm Sink Manual
- 9. Balancing eBooks and Physical Books Gf Agiecharmilles Edm Sink Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Gf Agiecharmilles Edm Sink Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Gf Agiecharmilles Edm Sink Manual
 - Setting Reading Goals Gf Agiecharmilles Edm Sink Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gf Agiecharmilles Edm Sink Manual

- Fact-Checking eBook Content of Gf Agiecharmilles Edm Sink Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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